Computational design for digital fabrication

Stelian Coros

Animation



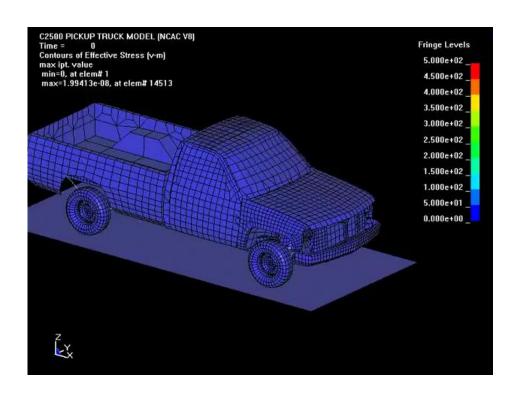
http://graphics.pixar.com/library/StableElasticity/index.html

Computer-aided design



Digital Product Development Cycle

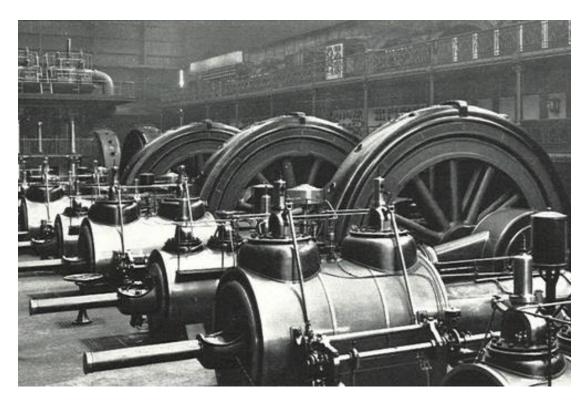




Computer-Aided Design

Simulation (FEM)

Manufacturing Automation

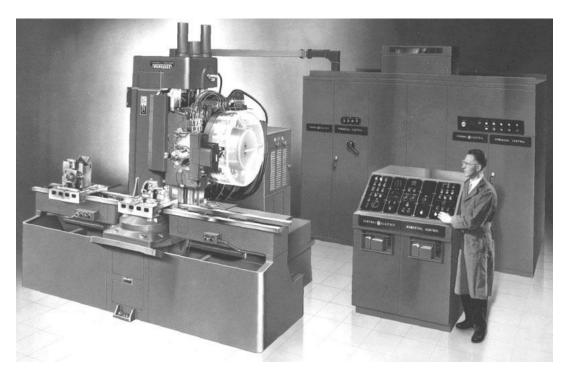


Sulzer refrigerating machines (steam engines), around 1880.



Model T car in Ford's assembly line, around 1913.

CNC – Computer Numerical Control



Milwaukee-Matic-II CNC Machine (1959)



XYZ 1060 VMC (5-axis milling machine)

Fabrication aware design!

3D Printing



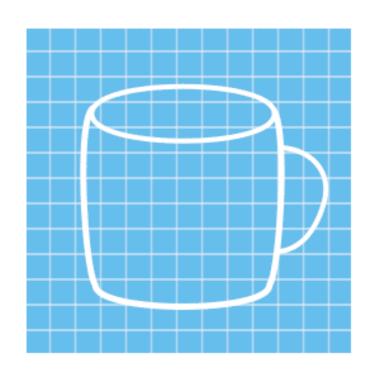
Good morning America, 1989.

Additive Manufacturing

- Stereolithography
- Fused Deposition Modeling
- Selective Laser Sintering

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3D Printing Principle



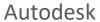


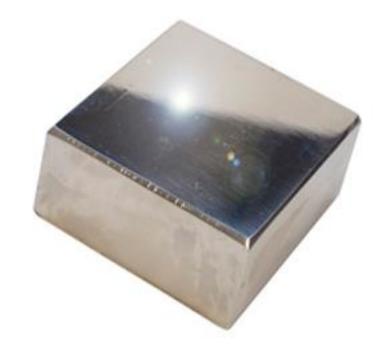


3DPrintingIndustry.com

Opportunities: Geometric Complexity







Opportunities: Material Complexity





Applications

Current and future use cases for 3D printing in industry

Aerospace & Automotive





Airbus wing bracket

General Electrics nozzle

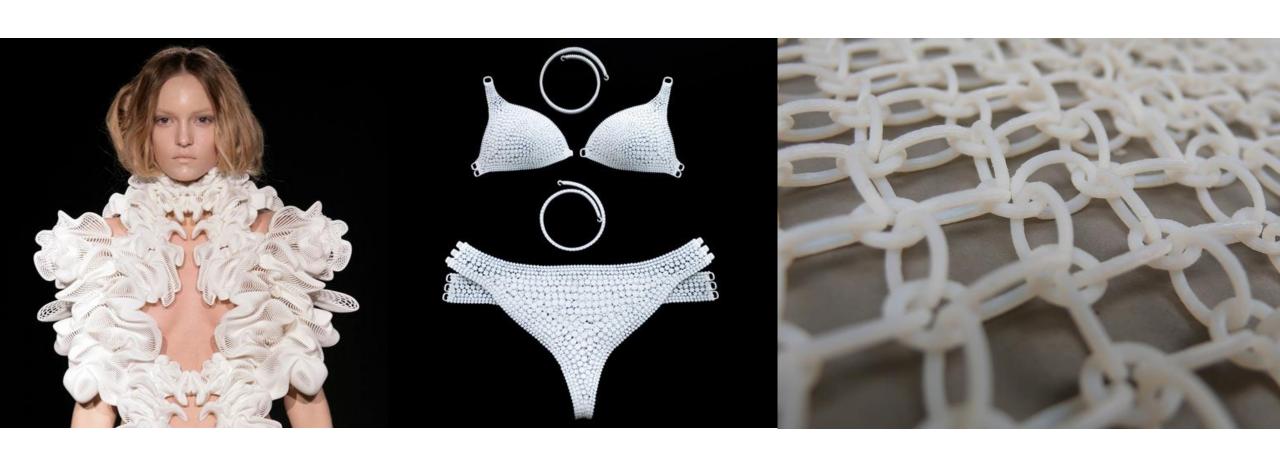
Medical



Personalized Consumer Goods



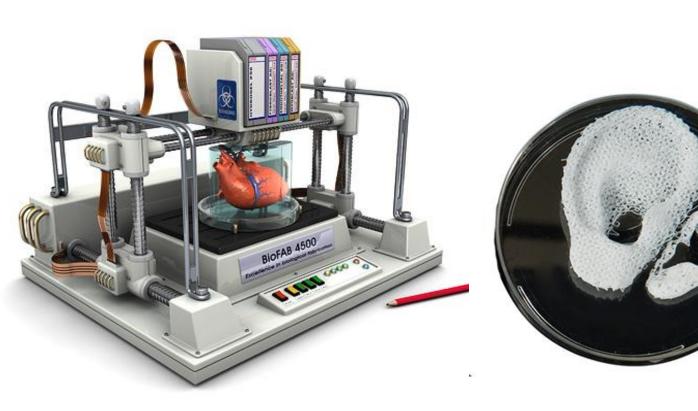
Fashion



Multifunctional Objects



Bioprinting





Architecture



Yesterday's Software Fails Today's Hardware

Carl Bass, CEO Autodesk



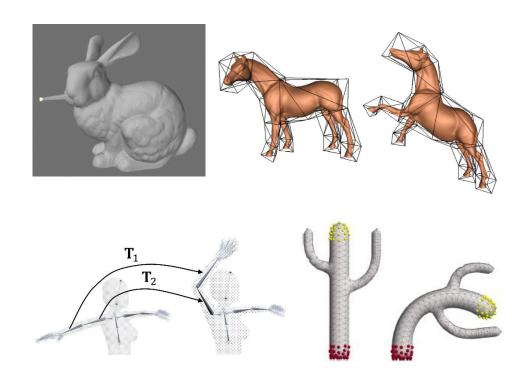
Computational Design

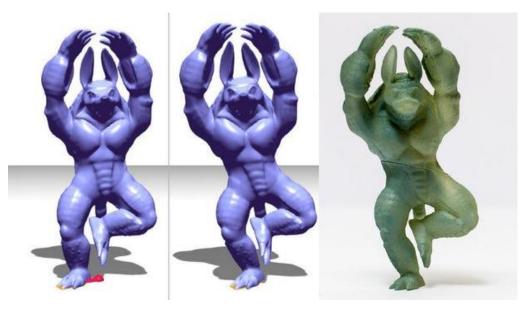
- Need a parameterized geometric model (examples?)
- Some way of measuring the "quality" of the design
- CAD systems typically expose design parameters to the user



Computational Design

- Forward design: direct manipulation of design parameters
 - Level of abstraction matters





Make It Stand: Balancing Shapes for 3D Fabrication, Prevost et al. 2013

Forward design

- Finding the right level of abstraction is key
 - Restrict design space to some extent
 - Trade-off between flexibility and ease of use
- Design interfaces matter

Design Interfaces

Plushie: An Interactive Design System for Plush Toys

Yuki Mori Takeo Igarashi
The University of Tokyo

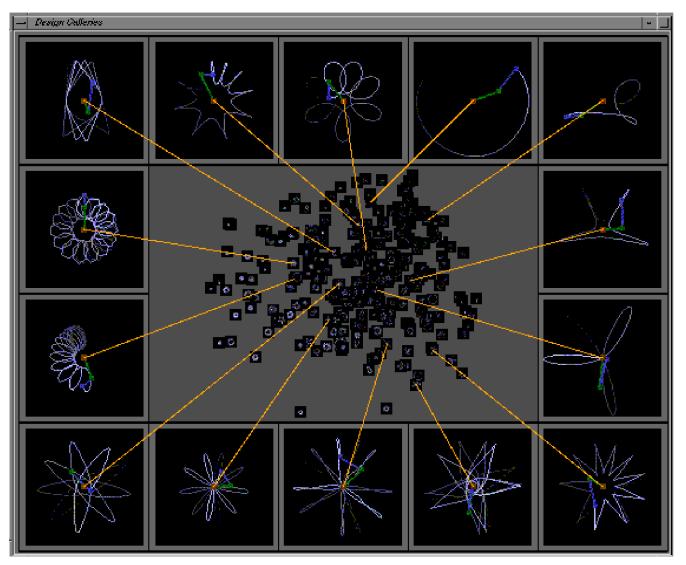


http://www.geocities.jp/igarashi_lab/plushie/index-e.html

Forward design

- Finding the right level of abstraction is key
 - Restrict design space to some extent
 - Trade-off between flexibility and ease of use
- Design interfaces matter
- Alternatives to hand-specified parameters?
 - System-guided design space exploration

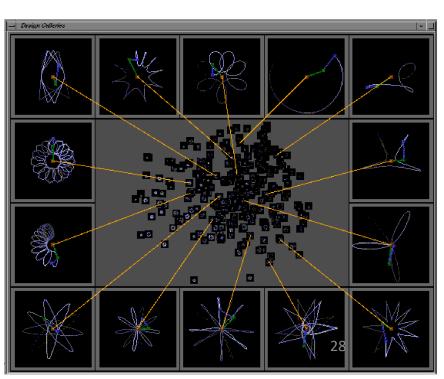
Design Space Exploration



Design galleries: a general approach to setting parameters for computer graphics and animation, Marks et at., 1997

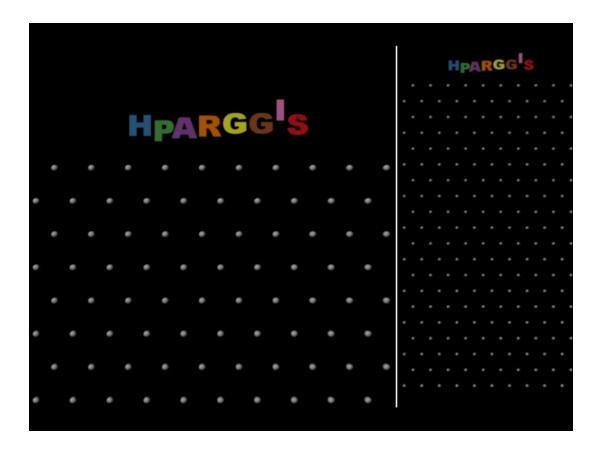
Design Space Exploration

- Sample parameter space
 - E.g. Poisson sampling
- Present designs in a manageable way
 - Cluster similar designs
 - Visualize designs exhibiting greatest variation
 - Hierarchical refinement



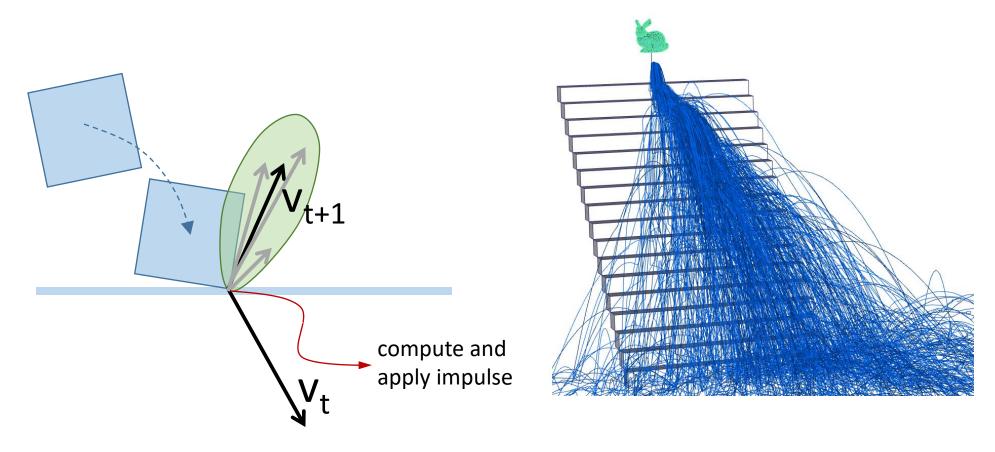
Design Space Exploration - Examples

Many-Worlds Browsing for Control of Multibody Dynamics Twigg and James, SIGGRAPH 2007



Many Worlds Browsing

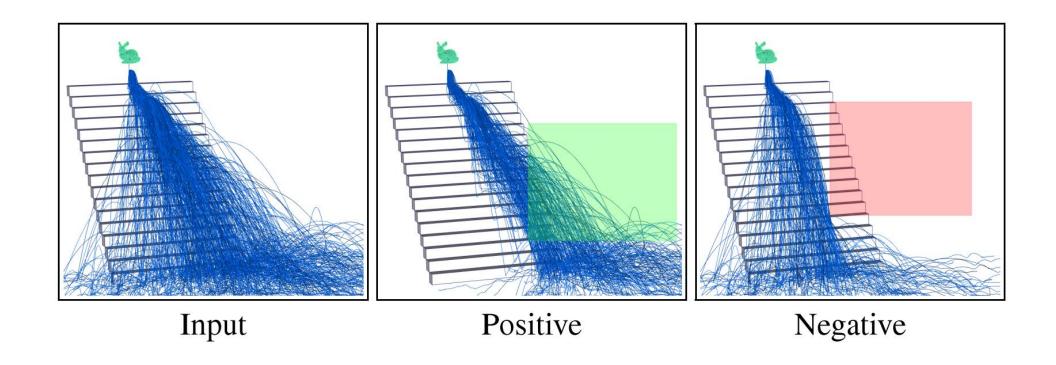
Sampling Plausible Worlds (parameter choices)



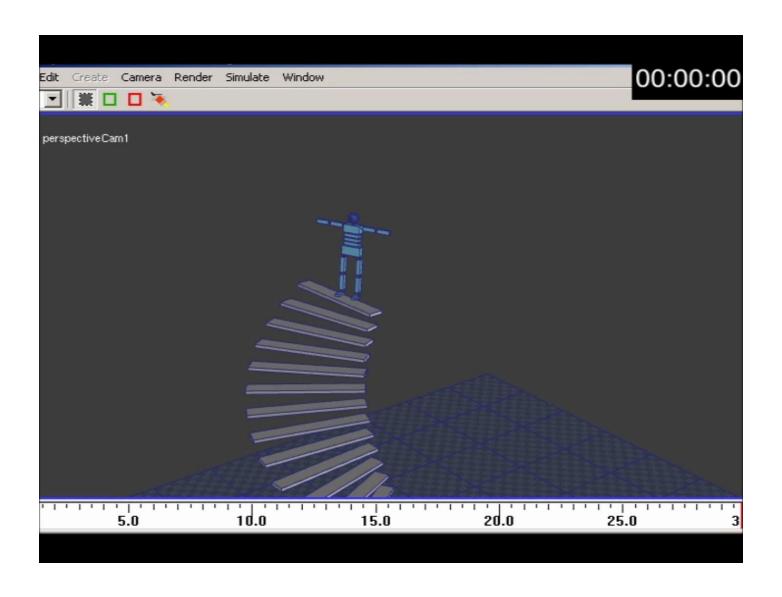
[O'Sullivan et al., 2003]

Many Worlds Browsing

Interactive Browsing – various criteria



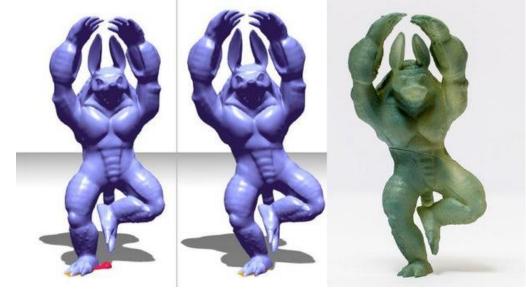
Many Worlds Browsing



Computational Design

- Forward design: direct manipulation of design parameters
 - Level of abstraction matters

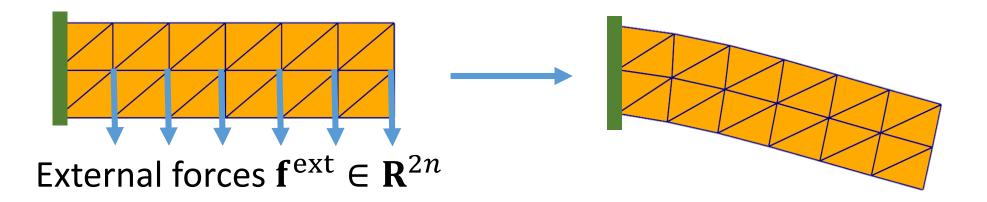
- Inverse design: automatically infer design parameters from functional specifications
 - Demands optimization-based solutions e.g. $\min_{x} f(x)$ s.t. C(x) = 0, A(x) > 0
 - What would this look like for "Make it stand?"



Another example - 2D Elastic Bar

Undeformed state $\overline{x} \in \mathbb{R}^{2n}$

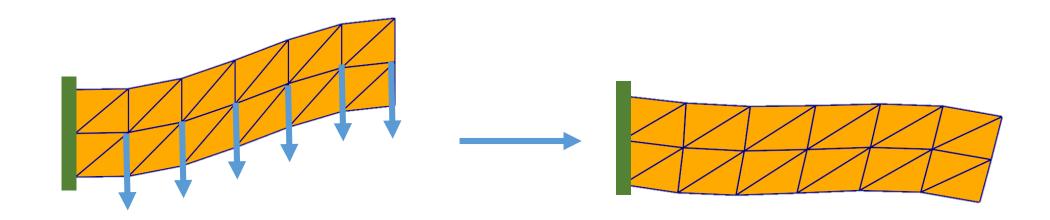
Deformed state $\mathbf{x} \in \mathbf{R}^{2n}$



• Forward problem: given \overline{x} and \mathbf{f}^{ext} , compute equilibrium configuration \mathbf{x} by solving

$$f(x, \overline{x}) = f^{\text{ext}} + f^{\text{int}}(x, \overline{x}) = 0$$

Another example - 2D Elastic Bar



• Observation: changing the undeformed state \overline{x} changes the equilibrium state x

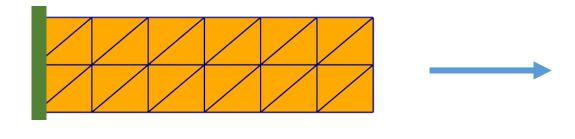
How can we determine \overline{x} that leads to a desired equilibrium state?

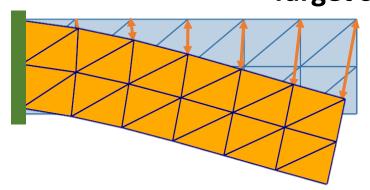
Objective

• Introduce *objective* that quantifies distance to target

$$T(\mathbf{x}) = \frac{1}{2} \|\mathbf{x} - \mathbf{x}^{\text{tar}}\|^2$$

Target shape x^{tar}

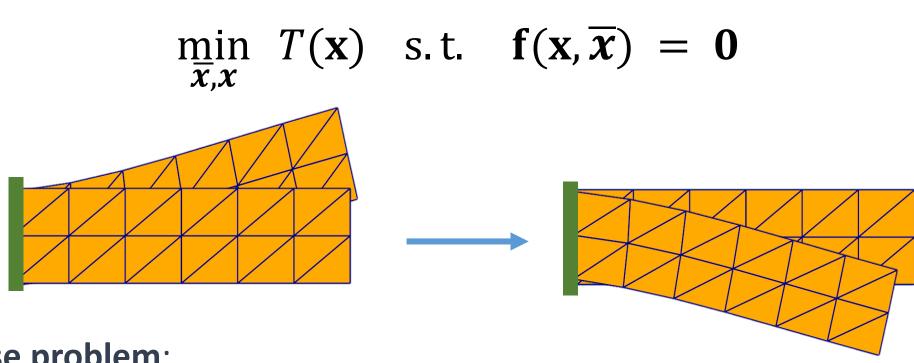




 $x - x^{tar}$

- Goal: find x and \overline{x} such that x minimizes distance to target
- Constraint: x has to be an equilibrium state for \overline{x} , i.e., $f(x, \overline{x}) = 0$

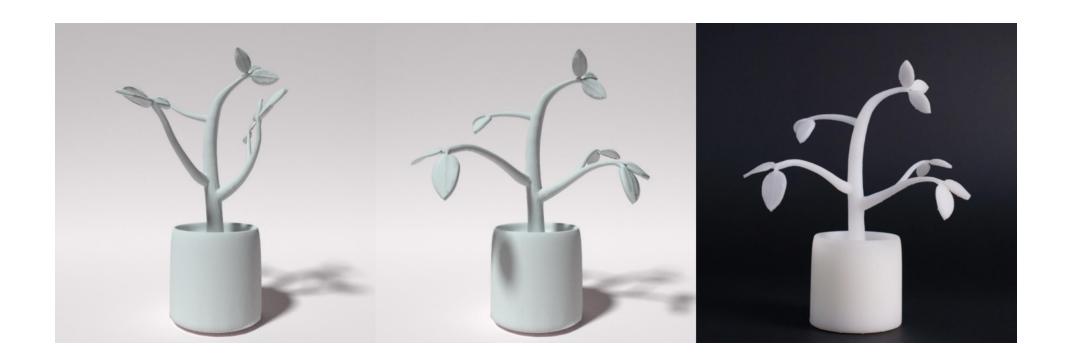
Inverse Problem



Inverse problem:

from all possible equilibrium states \mathbf{x} , i.e., those \mathbf{x} for which there exists $\overline{\mathbf{x}}$ such that $\mathbf{f}(\mathbf{x}, \overline{\mathbf{x}}) = \mathbf{0}$, find the one that minimizes $T(\mathbf{x})$.

An Asymptotic Numerical Method for Inverse Elastic Shape Design, Chen et al. 2014



Generic optimization problem

$$\min_{x} f(x)$$
 s.t. $C(x) = 0, A(x) > 0$

- Objective function $f(x): \mathbb{R}^n \to \mathbb{R}$
- Unknowns $x \in \mathbb{R}^n$
- Constraints $C(x): \mathbb{R}^n \to \mathbb{R}^p$, $A(x): \mathbb{R}^n \to \mathbb{R}^q$

How can we solve such an optimization problem?

Optimization Techniques

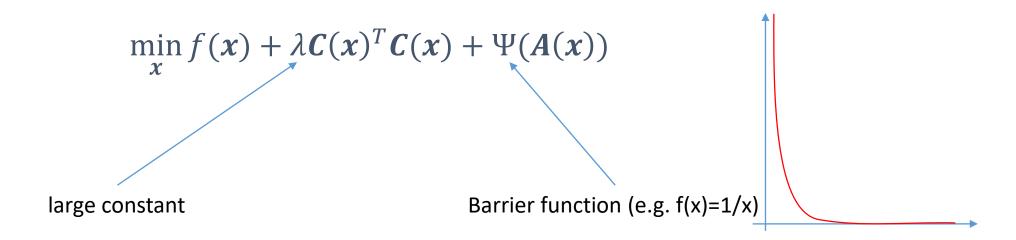
- Unconstrained optimization with penalty/barrier functions
- Non-linear programming / (sequential) quadratic programming
- Randomized search
- Sensitivity Analysis

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Unconstrained optimization with penalty and/or barrier functions

$$\min_{x} f(x)$$
 s.t. $C(x) = 0, A(x) > 0$

becomes



You should not use this approach with first-order methods!

Constrained optimization – First Naïve Approach

Generic optimization problem

$$\min_{\mathbf{x}} f(\mathbf{x}) \quad \text{s.t.} \quad \mathbf{C}(\mathbf{x}) = 0$$

- Objective should be at minimum $\rightarrow \nabla f(x) = 0$
- Constraints should be satisfied $\rightarrow C(x) = 0$
- Formulate as $g(x) = (\nabla f(x)^T, C(x)^T)^T = 0$ and solve with Newton
- **Problem**: in general, there is no x such that g(x) = 0.

Counter Examples

```
Example 1: \min_{x} x^2 s.t. x = 1
```

• Solution is x = 1, but $\nabla f(1) = 2$

Rethinking the Problem

- Assume that for given x the constraints are satisfied, C(x) = 0, but x is not the optimum.
- Then $\exists dx$ such that C(x + dx) = 0 and f(x + dx) < f(x)
- For linear constraints $C(x + dx) = C(x) + \nabla C(x) dx$
- For small |dx|, f(x + dx) < f(x) implies that $\nabla f(x)^T dx < 0$
- In summary, a valid search direction dx must satisfy

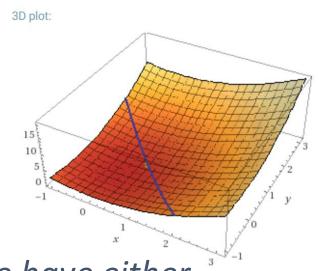
$$\nabla \mathbf{C}(\mathbf{x})d\mathbf{x} = \mathbf{0}$$
 and $\nabla f(\mathbf{x})^T d\mathbf{x} < \mathbf{0}$

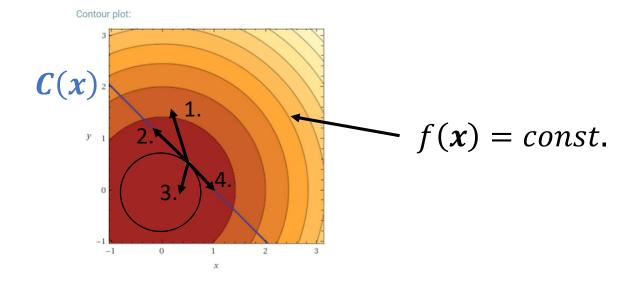
Rethinking the Problem

$$\nabla \mathbf{C}(x)dx = 0$$

$$\nabla \mathbf{C}(x)dx = \mathbf{0}$$
 and $\nabla f(x)^T dx < \mathbf{0}$

What does that mean?





For all dx, we have either

1.
$$f(x+dx) \ge f(x)$$
 and $C(x+dx) \ne 0$

2.
$$C(x + dx) = 0$$
 but $f(x + dx) \ge f(x)$

3.
$$f(x+dx) < f(x)$$
 but $C(x+dx) \neq 0$

4.
$$f(x+dx) < f(x)$$
 but $C(x+dx) = 0$

Optimality Conditions

First Order Optimality Conditions

$$\nabla f(\mathbf{x}) = \nabla \mathbf{C}(\mathbf{x})^T \lambda$$
, and $\mathbf{C}(\mathbf{x}) = \mathbf{0}$

- Solving the constrained optimization problem: find x and λ such that the First Order Optimality Conditions are satisfied.
- **Note 1**: these conditions are also known as Karush-Kuhn-Tucker (KKT) conditions.
- Note 2: the KKT conditions are necessary, but not sufficient in general for (x, λ) to be a (strict local) solution to the optimization problem.

The Lagrangian – A Reformulation

Define the Lagrangian

$$L(\mathbf{x}, \boldsymbol{\lambda}) = f(\mathbf{x}) + \boldsymbol{\lambda}^T \boldsymbol{C}(\mathbf{x})$$

• Consider the gradient of $L(x, \lambda)$, i.e.,

$$\nabla_{\mathbf{x}} L = \nabla f + \nabla C^T \lambda$$
 and $\nabla_{\lambda} L = \mathbf{C}(\mathbf{x})$

Observations:

- the first-order optimality conditions correspond to $\nabla L = 0$
- ullet Solving the optimality conditions means we are looking for a stationary point of L
- Since C is not bounded from below or above, $\nabla L = 0$ must be a saddle point
- Aside: an optimization problem with quadratic f and linear C is called a **Quadratic Program** (QP).

Example

Optimization problem

$$\min x^2$$
 s. t. $x^2 - 1 = 0$

Lagrangian

$$L(x,\lambda) = x^2 + \lambda(x^2 - 1)$$

KKT conditions

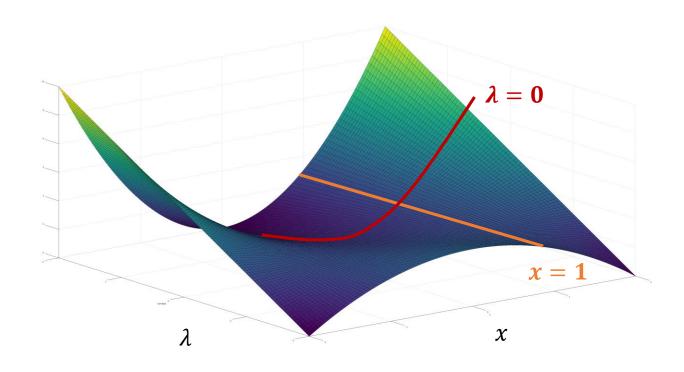
$$\nabla_{x}L = 2x + 2\lambda x = 0$$

$$\nabla_{\lambda}L = x^{2} - 1 = 0$$

Solutions

$$(x_1^*, \lambda_1^*) = (1, -1)$$

 $(x_2^*, \lambda_2^*) = (-1, -1)$



Quadratic Programming Assumptions

• The objective function f(x) is quadratic, i.e.,

$$f(x) = \frac{1}{2}x^T H x + g^T x + a$$

• All m constraints are linear equality constraints, i.e.,

$$C(x) = Ax - b$$

- Constraint gradients are linearly independent, i.e., rank(A) = m
 - No redundant constraints \rightarrow the optimal λ are unique
 - No inconsistent/conflicting constraints → problem is feasible

Solving a Quadratic Program*

• For a quadratic program, we have

$$f(x) = \frac{1}{2}x^T H x + g^T x + a$$
 and $C(x) = Ax - b$

Therefore

$$L(x, \lambda) = \frac{1}{2}x^{T}Hx + g^{T}x + a + \lambda^{T}(Ax - b)$$

$$\nabla_{x}L = Hx + g + A^{T}\lambda \quad \text{and} \quad \nabla_{\lambda}L = Ax - b$$

For first-order optimality, we need

$$\begin{bmatrix} \nabla_{\mathbf{x}} L \\ \nabla_{\mathbf{\lambda}} L \end{bmatrix} = \mathbf{0} \qquad \Longrightarrow \qquad \begin{bmatrix} \mathbf{H} & \mathbf{A}^T \\ \mathbf{A} & \mathbf{0} \end{bmatrix} \cdot \begin{bmatrix} \mathbf{x} \\ \mathbf{\lambda} \end{bmatrix} = \begin{bmatrix} -\mathbf{g} \\ \mathbf{b} \end{bmatrix}$$

Solving a Quadratic Program

$$\begin{bmatrix} H & A^T \\ A & \mathbf{0} \end{bmatrix} \cdot \begin{bmatrix} \mathbf{x} \\ \boldsymbol{\lambda} \end{bmatrix} = \begin{bmatrix} -\boldsymbol{g} \\ \boldsymbol{b} \end{bmatrix}$$

- KKT-Matrix is
 - Symmetric
 - Indefinite (n positive eigenvalues, m negative eigenvalues) Why?
 - Non-singular (since *A* is full-rank and *H* is non-singular)
- If A is full-rank and H is positive-definite, then the QP is termed convex and has a unique solution
- How can we compute this solution?

Solving the KKT System

- Direct indefinite solvers
 - Cannot use Cholesky since the KKT matrix is indefinite
 - Can use LU, but ignores symmetry
 - Pardiso (Parallel symmetric indefinite factorization, i.e., $PAP^T = LDL^T$)
- Iterative solvers such as the Uzawa algorithm
- Alternatively: use QP solver
 - Mosek
 - •

Inequality Constraints

- Inequality constraints occur naturally in optimization problems
 - Positivity on variables, $x_i \ge 0$
 - Limited resources available, but not all have to be used, $\sum_i x_i \leq M$
- Let \mathcal{E} denote the index set of all equality constraints. Then $c_i(\mathbf{x}) = 0 \ \forall i \in \mathcal{E}$
- Let $\mathcal I$ denote the index set of all equality constraints. Then $c_i(x) \geq 0 \ \forall i \in \mathcal I$

• Lagrangian
$$\mathcal{L}(x,\lambda) = f(x) + \sum_{i \in \mathcal{E} \cup \mathcal{T}} \lambda_i c_i(x)$$

Inequality Constrained Problems

Lagrangian

$$\mathcal{L}(x,\lambda) = f(x) + \sum_{i \in \mathcal{E} \cup \mathcal{I}} \lambda_i c_i(x)$$

First-order optimality (KKT) conditions

$$\nabla_{x} \mathcal{L}(x^{*}, \lambda^{*}) = 0,$$

$$c_{i}(x^{*}) = 0, \quad \text{for all } i \in \mathcal{E},$$

$$c_{i}(x^{*}) \geq 0, \quad \text{for all } i \in \mathcal{I},$$

$$\lambda_{i}^{*} \leq 0, \quad \text{for all } i \in \mathcal{I},$$

$$\lambda_{i}^{*} c_{i}(x^{*}) = 0, \quad \text{for all } i \in \mathcal{E} \cup \mathcal{I}.$$

Feasibility: Inequality constraints have to be satisfied

One-sidedness: Inequality constraints can only push, not pull

Complementarity: Either constraint is active, or its LM is zero

Active Set

- For a feasible point x, the inequality constraint c_i is
 - active if $c_i(x) = 0$ and inactive if $c_i(x) > 0$.
- For any feasible point x, the active set $\mathcal{A}(x)$ is defined as

$$\mathcal{A}(x) = \mathcal{E} \cup \{i \in \mathcal{I} \mid c_i(x) = 0\}$$

- Assumption: we have a QP with inequality constraints (ICs)
- If we knew the active set, then we could just solve an equalityconstrained QP with only the active IC present
- However, we generally do not know the active set in advance
- **Idea**: instead of explicitly enforcing complementarity conditions, build active set iteratively by *guessing* active constraints and solving QPs until optimality conditions are satisfied.

Nonlinear Programming

- What changes if f and C are no longer quadratic/linear?
 - KKT-conditions are still necessary
 - Optimization problem will generally have multiple local minima
- Strategy: solve non-linear KKT conditions to find local optimum.

Nonlinear Programming

$$\begin{bmatrix} \nabla_{xx} L(x) & \nabla C(x)^T \\ \nabla C(x) & \mathbf{0} \end{bmatrix} \cdot \begin{bmatrix} \Delta x \\ \Delta \lambda \end{bmatrix} = -\begin{bmatrix} \nabla_x L \\ \nabla_\lambda L \end{bmatrix}$$

- Since the KKT system is based on a first-order approximation, $\nabla_s L(s + \Delta s) \neq 0$ in general.
- Idea: iterate!

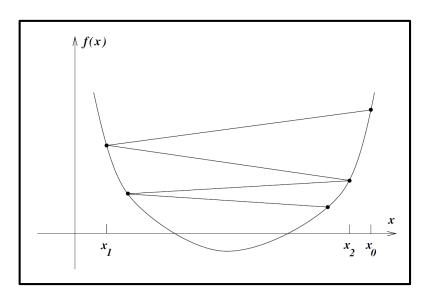
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Sequential Quadratic Programming (SQP)

Until convergence
solve \qquad \nabla_{ss}L \cdot \Delta s = -\nabla_{s}L
line search \qquad \alpha = line\_search(s, \Delta s)
update \qquad s = s + \alpha \Delta s
end
```

Line Search – Unconstrained Case

- Idea: ensure progress by decreasing the objective in each iteration
- Simplest version: given search direction, compute step length such that

$$f(x_k + \alpha p_k) \le f(x_k)$$



Line Search – Constrained Case

- Similar to (unconstrained) nonlinear minimization, we need a *step length* control mechanism to ensure convergence for nonlinear constrained optimization
- Can we use the objective function to measure progress?
 - If method generates only feasible configurations (and search directions), yes.
 - Most algorithms start from (and generate intermediate) infeasible configurations
- Therefore, we need ways to balance progress between objective and constraints → merit functions and filters
- Why not use the Lagrangian?
 - We do not know the function value at the optimum (could be smaller or larger)

Merit Functions

- Idea: combine objective and constraint values into one merit function that measures progress
- l_1 merit function

$$\phi_1(x; \mu) = f(x) + \mu \sum_{i \in \mathcal{E}} |c_i(x)| + \mu \sum_{i \in \mathcal{I}} [c_i(x)]^-$$

• l_2 merit function

$$\phi_2(x; \mu) = f(x) + \mu \|c(x)\|_2$$

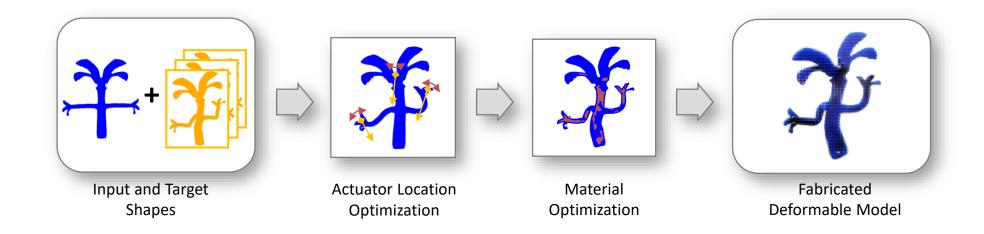
Inverse Design Example

Design a physical object that can deform like this:

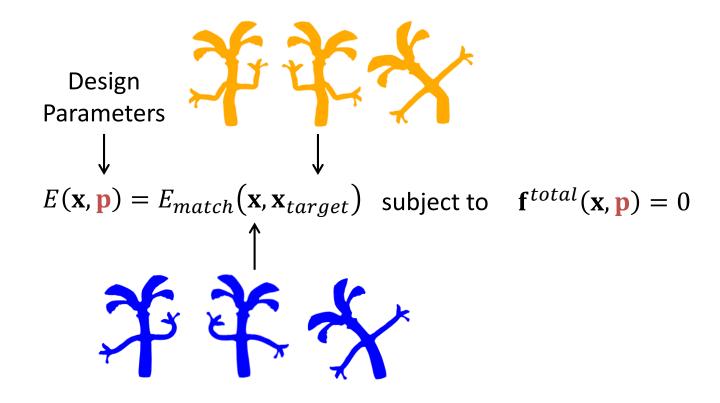


- Need model that predicts the way in which objects deform
 - Design parameters: material parameters, points of application for forces or constraints

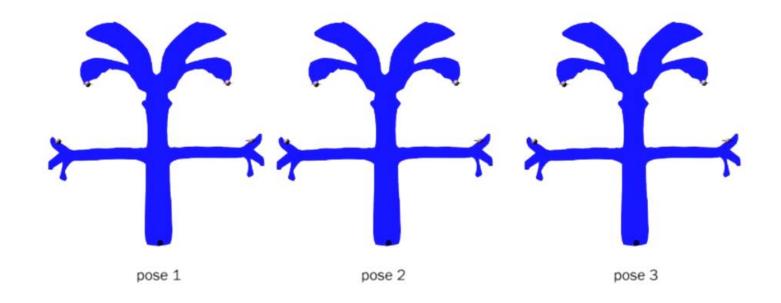
Pipeline



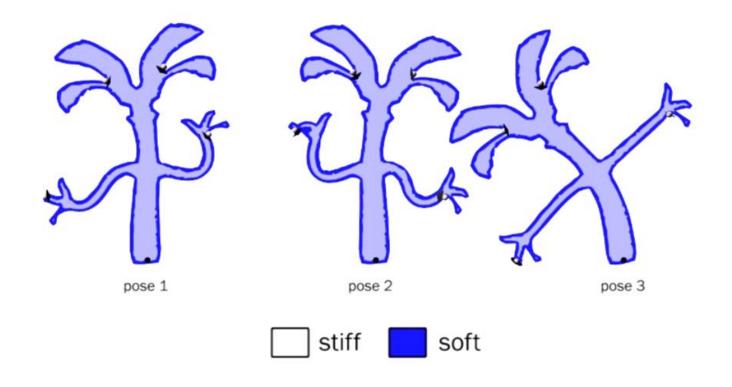
Mathematical Formulation



Actuator Location Optimization



Material Distribution Optimization



Further Points

- Line search vs. Trust Region methods
- Merit functions vs. filters
- Active set vs. interior point methods
- SQP vs. nonlinear interior point methods

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SQP Discussion

- SQP is a powerful optimization method
- Hessian of Lagrangian involves higher-order derivatives
 - can be difficult to derive and expensive to compute
 - can introduce indefiniteness
- Finding a good merit function and/or coefficient update scheme can be difficult
- SQP leads to large number of variables
 - One variable per degree of freedom
 - One variable per parameter
 - One Lagrange multiplier per constraint

Problem Size Inflation

- The SQP formulation leads to a large number of variables
- Example: material design for 2D bar

$$\min_{x,k} T(x) \quad \text{s.t.} \quad f(x,k) = 0$$



- 48 variables for deformed positions
- 24 variables for material stiffness k (one per element)
- 48 variables for constraints (Lagrange multipliers)
- Although the number of design parameters is relatively small, SQP leads to an increase in problem size with every constraint
- Is there a way to only use the real variables of the design problem?



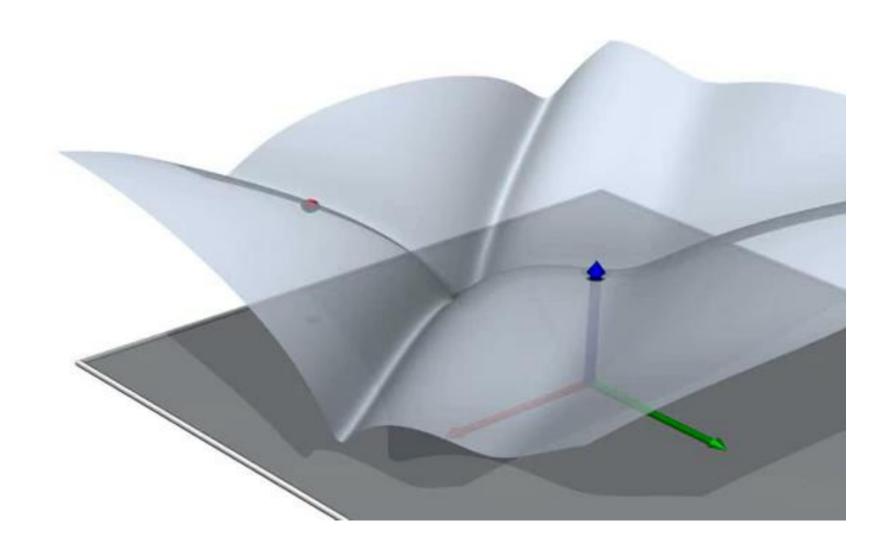
Randomized Search - Simulated Annealing

- Has four ingredients
 - Cost function
 - Configuration (e.g. parameter values)
 - Neighbor generator
 - Annealing schedule

Randomized Search - Simulated Annealing

- Basic concept taken from cooling of materials in metallurgy
 - At high "heat" atoms undergo rigorous motion, as they are cooled they move less
- Used to explore trade-off between exploration and exploitation

Randomized Search - Simulated Annealing



Examples from Graphics



Modeling continuous Relation between Parameters and State

- Observation: when we set parameters p, we observe the state x as the result of simulation.
- Although x are problem variables, they are not real DOFs they are functions of the parameters, i.e.,

$$x = x(p)$$

Map from parameters to state is

$$x = simulate(p)$$

• For design, we need derivatives of x(p),

$$\frac{\partial T}{\partial p} = \left(\frac{\partial x}{\partial p}\right)^t \frac{\partial T}{\partial x}$$

• But how to compute these derivatives,

$$\frac{\partial x}{\partial p} = \frac{\partial \text{simulate}}{\partial p}?$$

Differentiating the Map

- Although we can evaluate the map $x \to x(p)$, this map is not available in closed-form (i.e., analytically)
- $x \to x(p)$ requires minimizing a function, i.e., solving a system of nonlinear equations.
- In general, it is impractical to compute derivatives of the minimization process.
- But even though $x \to x(p)$ is not given explicitly, the gradient of the objective

$$f(x,p) = 0$$

provides this map implicitly.

Differentiating the Map

- Suppose that (x,p) is a feasible pair, i.e., f(x,p) = 0. In other words, x is an equilibrium configuration for p.
- If we apply a parameter perturbation Δp , the system will undergo displacements Δx such that it is again in equilibrium,

$$f(x + \Delta x, p + \Delta p) = 0.$$

• Since this has to hold for arbitrary parameter variations, we have

$$\frac{df}{dp} = \frac{\partial f}{\partial x} \frac{\partial x}{\partial p} + \frac{\partial f}{\partial p} = \mathbf{0} .$$

• If the Jacobian $\nabla_x f$ is square and non-singular, we have

$$\frac{\partial x}{\partial p} = -\frac{\partial f}{\partial x}^{-1} \frac{\partial f}{\partial p}.$$

Implicit Function Theorem

- Implicit function theorem (IFT): let $f: \mathbb{R}^{n+p} \to \mathbb{R}^n$ be a continuously differentiable function. If for given $x_0 \in \mathbb{R}^n$ and $p_0 \in \mathbb{R}^p$ we have $f(x_0, p_0) = \mathbf{0}$ and if $\frac{\partial f}{\partial x}|_{x_0}$ is invertible, then there exists a unique, continuously differentiable function p such that $f(p) = \mathbf{0}$ for all p in a Neighborhood p around p.
- The IFT is applicable to equilibrium-constrained optimization problems
- The IFT asserts the existence and (local) uniqueness of the map x = y(p) between parameters and state as well as its derivative(s).

Sensitivity Analysis

- Used in many applications to quantify the sensitivity of a solution with respect to parameters ($S = \frac{\partial x}{\partial p}$ is also called the sensitivity matrix)
- Example: Robust Optimization
 - Optimize mechanical structure such that it supports given loads with least material
 - Fabrication and assembly will lead to inaccuracies
 - → parameter uncertainties (nodes will not be exactly at their assumed position)
 - → structure might collapse
 - S will reveal such sensitivities by showing large Δx for certain Δp
 - Avoid such theoretically-optimal but fragile solutions in favor of robust solutions
- SA is also used widely for shape optimization problems and other equilibrium-constrained problems.

Sensitivity Analysis for Design

- We can compute the Jacobian $S = \frac{\partial x}{\partial p}$. How can we use this for solving design problems?
- We can compute the gradient of the objective wrt. the parameters,

$$\frac{\partial T}{\partial \boldsymbol{p}} = \left(\frac{\partial \boldsymbol{x}}{\partial \boldsymbol{p}}\right)^T \frac{\partial T}{\partial \boldsymbol{x}} \qquad \Longrightarrow$$

```
Sensitivity Analysis Steepest Descent - SASD

Until convergence
\mathbf{S} = -\nabla_{\mathbf{x}} \mathbf{f}^{-1} \nabla_{\mathbf{p}} \mathbf{f}
\Delta \mathbf{p} = -\mathbf{S}^T \nabla_{\mathbf{x}} T
\alpha = \text{line\_search}(\Delta \mathbf{p})
\mathbf{p} = \mathbf{p} + \alpha \Delta \mathbf{p};
\mathbf{x} = \text{simulate}(\mathbf{x}, \mathbf{p})
end
```

SASD – Updating the State

• For a given parameter update Δp , we need to compute corresponding state update Δx .

Can we simply use $\Delta x = S \Delta p$?

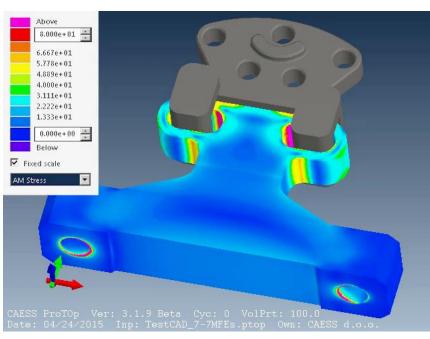
- Since the forces (constraints) are nonlinear, $\mathbf{f}(x+S\Delta p,p+\Delta p)\neq \mathbf{0}$ in general.
- However, when $f(x, p) \neq 0$, the IFT does not hold and we cannot compute S anymore.
- Need to ensure $\mathbf{f}(x, p) = \mathbf{0}$ always, so solve for Δx using Newton's method

Adjoint Sensitivity Analysis

- Computing S is expensive for large number of design parameters.
- But do we need the entire matrix?
- Objective gradient $\frac{\partial T}{\partial \mathbf{p}} = \frac{\partial \mathbf{x}^T}{\partial \mathbf{p}} \frac{\partial T}{\partial \mathbf{x}}$ $\frac{\partial \mathbf{x}}{\partial \mathbf{p}} = -\frac{\partial \mathbf{f}^{-1}}{\partial \mathbf{x}}$
- Only need to compute action of \mathbf{S} on $\nabla_{\!\chi} T$ $\stackrel{\mathbf{g}}{\to}$ solve $\frac{\partial \mathbf{f}}{\partial \mathbf{x}} \mathbf{g} = \frac{\partial T}{\partial \mathbf{x}}$
- One linear solve instead of $p \to \text{large savings for large number of design parameters}$

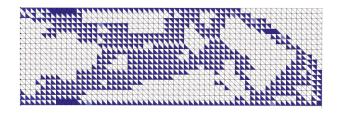
An example: topology optimization via Adjoint Sensitivity Analysis

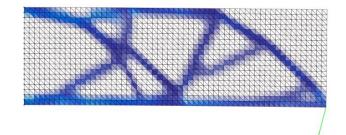




Objective

- Minimize compliance (e.g. deformations under load)
- Encourage smooth solutions (e.g. eliminate checkerboarding/microstructure effects)





- Constraints
 - Upper limit on total amount of material used
 - Bounds on per-element density parameters
- How do we promote a binary density pattern?

- Design parameters p: vector of scalars defining per-element material density: More specifically, define energy of element i as: $E_i = \left(p_{min} + \boldsymbol{p}_i^{\delta}\right) \bar{E}_i$, where \bar{E}_i is the deformation energy associated with original material density, $0 \leq \boldsymbol{p}_i \leq 1$, δ is a constant scalar typically between 1 and 3, and p_{min} is a tiny number.
- ullet Configuration of simulation mesh, deformed using current $oldsymbol{p}$ values is $oldsymbol{x}$
 - e.g. $x(p) = \operatorname{argmin}_{x^*} W(x^*)$, where $W = \sum_i E_i$
- Objective: $f(\mathbf{p}) = E_{def}(\mathbf{x}(\mathbf{p})) + E_{smooth}(\mathbf{p})$
 - Compliance term: $E_{def}(x(p)) = \sum_{i} E_{i}$ (how deformed is the structure when density params are applied)?
 - Smoothness term: $E_{smooth}(p) = \sum_{i} \left(p_i \frac{1}{n_i} \sum_{k \in N_i} p_k \right)$, where N_i is the set of elements neighboring element i

- Constraints:
 - Density bounds $0 \le p_i \le 1$
 - Upper limit on total mass: $\sum_i m_i \boldsymbol{p}_i \leq l$
- All derivatives are easy to compute analytically, but we need sensitivity analysis for the term $\frac{dE_{def}}{dp}$:

• Step 1:
$$\frac{dE_{def}}{dp} = \frac{\partial E_{def}}{\partial x} \frac{dx}{dp} + \frac{\partial E_{def}}{\partial p}$$

• Step 2:
$$\frac{dx}{dp} = \frac{\partial \mathbf{G}^{-1}}{\partial x} \frac{\partial \mathbf{G}}{\partial p}$$
, where $\mathbf{G} = \frac{\partial W}{\partial x}$

 Step 3: Apply adjoint method to decrease computational cost of computing gradients



